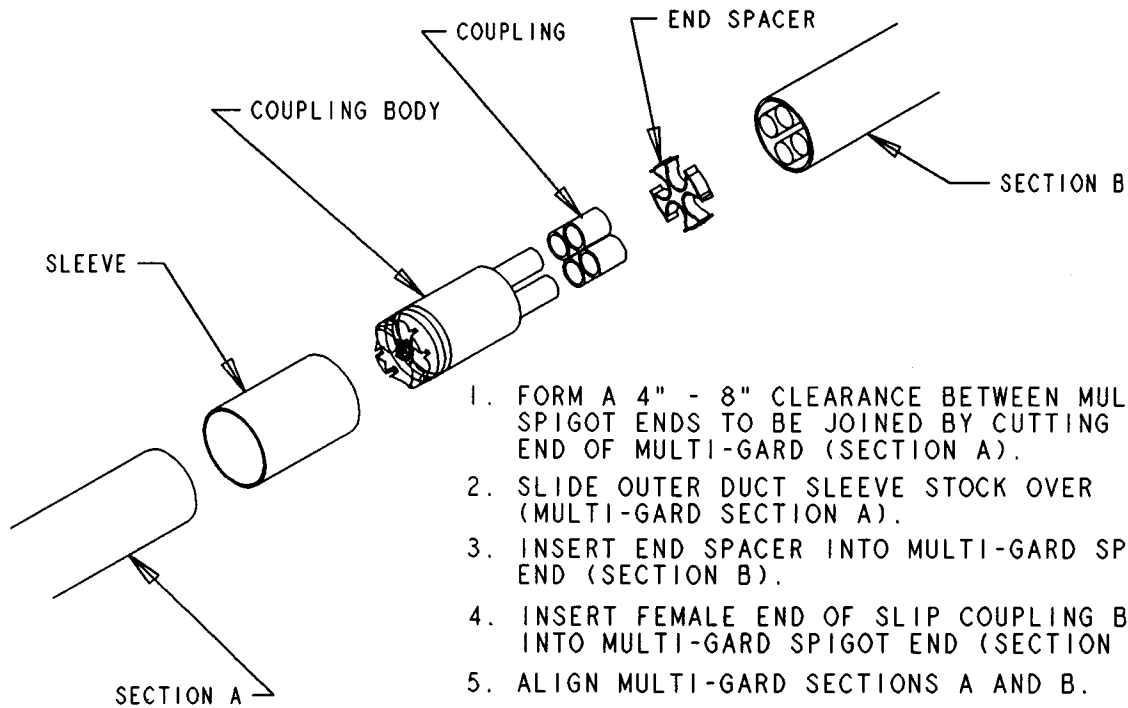


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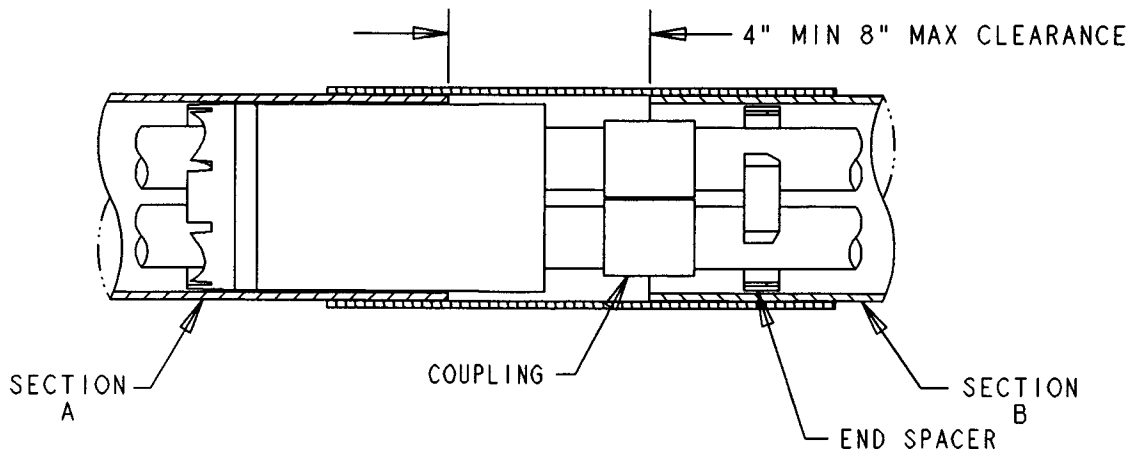


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1. FORM A 4" - 8" CLEARANCE BETWEEN MULTI-GARD SPIGOT ENDS TO BE JOINED BY CUTTING ONE END OF MULTI-GARD (SECTION A).
2. SLIDE OUTER DUCT SLEEVE STOCK OVER (MULTI-GARD SECTION A).
3. INSERT END SPACER INTO MULTI-GARD SPIGOT END (SECTION B).
4. INSERT FEMALE END OF SLIP COUPLING BODY INTO MULTI-GARD SPIGOT END (SECTION A).
5. ALIGN MULTI-GARD SECTIONS A AND B.
6. APPLY SOLVENT CEMENT TO INSIDE SURFACE OF COUPLINGS ATTACHED TO THE COUPLING BODY.
7. USING SHOULDER ON SLIP COUPLING BODY SLIDE BODY BACK ONTO INNERDUCT IN MULTI-GARD (SECTION B) UNTIL FIRMLY SEATED.
8. EPOXY 2" OF OUTER DUCT ENDS OF MULTI-GARD (SECTIONS A AND B) AND SLIDE SLEEVE STOCK OVER (SECTION B) UNTIL EPOXY IS COVERED AND CENTERED OVER ASSEMBLY.



CATALOG NUMBER	
M	SC
	3 = 3-WAY INNER DUCT
	4 = 4-WAY INNER DUCT
	S = STD. WALL
	H = HEAVY WALL
	B = BULLET RESISTANT

TITLE OUTLINE - FIBERGLASS SLIP COUPLING		DRN DPR	DATE 3-3-03	PART NO. SEE CHART
LAMSON & SESSIONS	ALL DRAWINGS ARE THE PROPERTY OF LAMSON & SESSIONS AND SHALL NOT BE REPRODUCED IN ANY FORM WITHOUT LAMSON & SESSIONS' APPROVAL AND ARE TO BE PROMPTLY RETURNED UPON REQUEST.	APP.	DATE	DRAWING NO. AC04345
		<i>[Signature]</i>	3/3/03	REV. A